

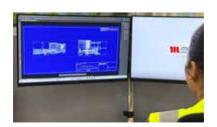
# WATER CLEANING & BLASTING PRODUCT CATALOGUE

2025





"Manuli Hydraulics is focused on achieving excellence in the design, manufacture, and supply of fluid conveyance solutions, components and associated equipment for high pressure hydraulics, industrial material conveyance, refrigeration and cooling applications."



Our experienced Research & Development team take 2D drawings to 3D models to real life products.



Our world-class hoses, fittings and assembly equipment are manufactured in-house to the highest standards.



We test and validate our products to meet and exceed technical industry standards.

**DESIGN** 

**MANUFACTURE** 

**TEST** 



#### **SUPPLY**

#### **INTEGRATED SYSTEMS**



We provide the complete solution: hoses, fittings, crimping parameters and assembly equipment for a fully integrated system.



We supply fluid conveyance solutions directly to our customers whenever and wherever they are.

From design to manufacture, and assembly, Manuli Hydraulics' continual commitment to this unified philosophy makes us a global leader in providing integrated solutions for fluid and material transfer connector applications including hydraulics, refrigeration & air conditioning, oil & gas, water and industrial low-pressure.

Manuli Hydraulics offer a complete range of hoses, fittings and assembly equipment which are purposely designed to work seamlessly together. This harmonized approach allows us to guarantee the quality and performance of our hose assemblies.

Every metre of hose and every single fitting is backed by industry knowledge and experience, made available to you through our dedicated team of application engineers.

From advice on component selection and configuration, our technical expertise allows us to support and work directly with our customers whenever and wherever they are based.



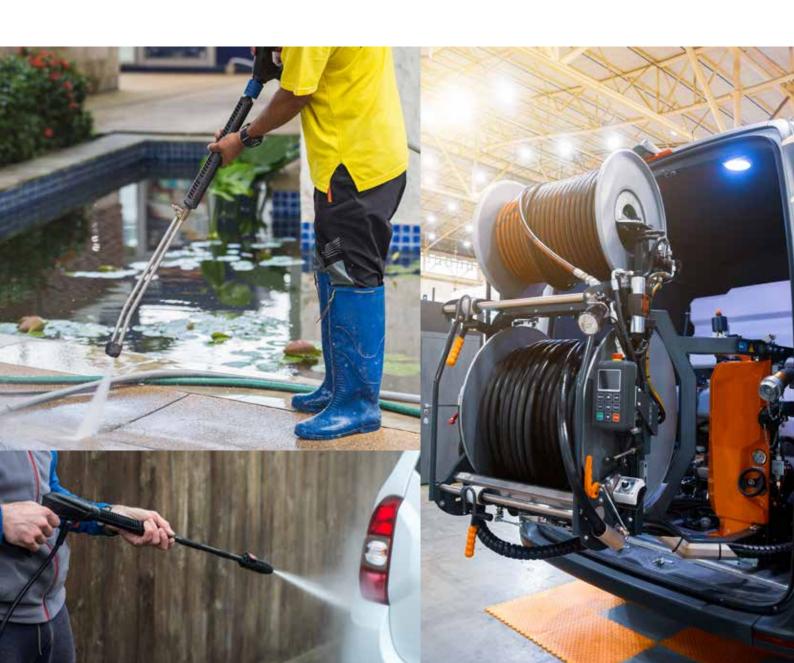
The Water Cleaning & Blasting hose range offered by Manuli Hydraulics can be applied to both hobby and professional water cleaning machines with both hot and cold water (not suitable for vapour steam applications).

The Water Cleaning & Blasting hose range is designed for maximum robustness and ease of handling. The hose range meets safety norm IEC-2 with a safety factor (burst / working pressure) of 4:1.

#### **INTEGRATED SOLUTIONS**

Manuli hydraulics offers a dedicated selection of water cleaning & blasting fitting solutions, each designed to work seamlessly with our pressure washer and water blasting hoses.

Given the importance of safety and performance when connected with any blasting application, the complete and dedicated fittings range has safety factor (burst / working pressure) of 2,5:1 is compliant with international specifications (AS/NZ 4233.2, RMA-USA, ISO7751, BFPA-UK, EN 1829-2).





#### SAFETY GUIDE: DON'T MIX AND MATCH

Manuli hose and fittings products must be assembled in strict accordance with Manul instructions and limitations. Don't mix and match: always use Manul original couplings and hoses. Manul hose, couplings and assembling machines are tested as an effective and reliable system. The use of different products and machines will affect and nullify any representation and/or warranty on products, their features and/or performance that may has been provided, and may cause premature hose failures, property damage, serious injury or death for which Manul does not assume any responsibility and/or liability at any title whatsoever. Inside our Manuli Crimp App, you can find the only official technical crimping parameters relating to our products and/or services. Therefore, please be sure to download the latest version of our App.

MANULI MAKES NO REPRESENTATIONS AND/OR WARRANTIES, EXPRESS OR IMPLIED, AND ASSUMES NO RESPONSIBILITY AND/OR LIABILITY FOR ANY LOSS OR DAMAGE, WHETHER DIRECT, INDIRECT, CONSEQUENTIAL OR INCIDENTAL WHICH MIGHT ARISE OUT FROM, OR IN CONNECTION WITH, IMPROPER AND/OR INCORRECT USE OF ITS PRODUCTS AND/OR ASSEMBLY EQUIPMENT OR FROM ANY USE OF CRIMPED HOSE ASSEMBLIES NOT PRODUCED FROM GENUINE RYCO HOSE FITTINGS, HOSE AND EQUIPMENT, AND, IN GENERAL, NOT IN ACCORDANCE WITH OUR PROCESS SPECIFICATIONS FOR EACH SPECIFIC PRODUCT AND/OR ASSEMBLY EQUIPMENT.

#### DISCLAIMER

We reserve the right to modify or discontinue any product and/or related service described in this documentation without notice. No product is warranted as being fit for a particular purpose and we do not assume any liability in connection with the use of our products other than those technically approved by us for specific products. This document supersedes all previous versions and previously issued documentation.

For more information, please contact us at via our dedicated Contact Form: www.manuli-hydraulics.com/contact



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RANGE	HOSE	HOSE STRUCTURE	KEY PERFORMANCE	PAGE
2	GOLDENBLAST	Wire spiral		9
NATEF ASTIN	GOLDENBLAST/PLUS	Wire spiral	Safe waterblast technology	10
7 <u>I</u> B	GOLDENBLAST/SIX	Wire spiral		11
	ISOJET/28	High Tensile Steel Braid	Water-cleaning equipment, ideal for	12 - 14
WATER	ISOJET/28 PLUS	High Tensile Steel Braid	hobby and semiprofessional machines.  Water, mineral oils, vegetable and rape	15 - 16
WÄ	ISOJET/42	High Tensile Steel Braid	seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils	17 - 19
	ISOJET/42 PLUS	High Tensile Steel Braid	in aqueous emulsion	20 - 21

#### GUIDE TO SELECT MANULI HOSE BY WORKING PRESSURE

		WORKING PRESSURE (bar)														
HOSE SIZE	DN	5	6	8	10	12	16	19	25							
	DASH	-3	-4	-	-6	-8	-10	-12	-16							
GOLDENB	BLAST				750	750										
GOLDENBLA:	ST/PLUS				1250	1100		1000	700	Safety factor burst/working pressure 2,5:1						
GOLDENBLA	AST/SIX					1450		1350		, , , , , , , , , , , , , , , , , , , ,						
ISOJETA	/28		280	280	280	280										
ISOJET/28	PLUS		280	280	280	280				Safety factor						
ISOJET/42			420	420	420	420				burst/working pressure 3:1						
ISOJET/42 PLUS			420	420	420	420										



## **WATER CLEANING**

## MF2000® MULTIFIT TYPE FERRULE

APPEARANCE	CODE	DESCRIPTION	PAGE
	M00120	SKIVE FERRULE FOR WIRE BRAID HOSES	23
	M00910	SKIVE FERRULE FOR WIRE BRAID AND SPIRAL HOSES	23
	M03300	NO-SKIVE FERRULE FOR WIRE BRAID HOSES	23
	M03400	NO-SKIVE FERRULE FOR WIRE BRAID HOSES	24
	M03450	NO-SKIVE FERRULE FOR WIRE BRAID HOSES	24

#### MF2000® MULTIFIT TYPE INSERT

APPEARANCE	CODE	DESCRIPTION	PAGE
	M24913	WASH CLEANER FEMALE	24



## WATER BLASTING

#### MF2000® BLASTLOCK TYPE FERRULE

APPEARANCE	CODE	DESCRIPTION	PAGE
	M01500	DOUBLE SKIVE FERRULE FOR HEAVY DUTY SPIRAL HOSES (4 PLY)	25
g .	M01700	DOUBLE SKIVE FERRULE FOR HEAVY DUTY SPIRAL HOSES (4 PLY)	25
	M01800	DOUBLE SKIVE FERRULE FOR EXTRA DUTY SPIRAL HOSES (6 PLY)	25

#### MF2000® BLASTLOCK TYPE INSERT

APPEARANCE	CODE	DESCRIPTION	PAGE
H2-A	M65514	BSP FEMALE 50° CONE - BS5200/ISO 8434-6	26
	M57810	NPTF MALE 60° CONE SEAT - SAE J516/J514	26
	M66613	METRIC O-RING FEMALE 24° CONE HEAVY DUTY - DIN 20066/ISO 12151-2 (SLIP-ON NUT)	26







## **GOLDENBLAST**

#### SAFE WATERBLAST TECHNOLOGY



m	ш	- T	Ì			Ō		bar				$\bigcirc$		kg			
PART REF.		НС	OSE	R.C	D.D	0.	.D	MAX	. W.P	BUI	RST	MIN.	IN. BEND WEIGHT		FITTI	NGS	
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H10072010	10	-6	3/8"	17.6	0.69	20.2	0.80	750	10,870	1,875	27,190	180	7.09	756	0.51	BL+M01700-06	
H10072A12	12	-8	1/2"	20.4	0.80	23.0	0.91	750	10,870	1,875	27,190	220	8.66	905	0.61	BL+M01700-08	

#### **KEY FEATURES**

- Basic hose line for scale removing applications
- Compactness, lightness and flexibility
  Safety factor 2,5:1 (accepted world standard as specified by RMA-USA, BFPA-UK, DIN-Germany, ISO 7751)
  High abrasion resistant cover

#### **APPLICATIONS & FLUIDS**

- Waterblasting, scale removing applications using extreme high working pressures:
- Building and industrial sectors (roadworks, removal of concrete from reinforced concrete structures safeguarding metal components);
- Scale removal ships hulls in shipyard;
- **Dust elimination**
- Water, water soap, emulsions

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

70 °C, 158 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Four high tensile steel spirals

#### **COVER**

Synthetic rubber with high temperature, ozone and abrasion resistance

#### APPLICABLE SPECS

Manuli® Design, Australian Std. AS/NZS 4233.2

#### **TYPE APPROVALS**

CU-TR; MSHA



## GOLDENBLAST/PLUS

#### SAFE WATERBLAST TECHNOLOGY



m	ш	- L				(	)	b	ar	(	3		7	C	g		
PART REF.		НС	SE	R.C	D.D	0.	.D	MAX	. W.P	BURST MIN. BEND		WE	GHT	FITTI	NGS		
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H10066010	10	-6	3/8"	17.4	0.69	20.0	0.79	1,250	18,120	3,125	45,320	230	9.06	800	0.54	BL+M01700-06	
H10066A12	12	-8	1/2"	21.5	0.85	24.1	0.95	1,100	15,950	2,750	39,880	230	9.06	1,110	0.75	BL+M01700-08	
H10066019	19	-12	3/4"	29.0	1.14	32.0	1.26	1,000	14,500	2,500	36,250	250	9.84	1,730	1.16	BL+M01700-12	
H10066025	25	-16	1"	35.1	1.38	38.1	1.50	700	10,150	1,750	25,380	250	9.84	2,040	1.37	BL+M01500-16	

#### **KEY FEATURES**

- Hose line for waterblasting with pressures up to 1250 bar
- Compactness, lightness and flexibility Safety factor 2,5:1 (accepted world standard as specified by RMA-USA, BFPA-UK, DIN-Germany, ISO 7751)
- High abrasion resistance cover

#### **APPLICATIONS & FLUIDS**

- Waterblasting, scale removing applications using extreme high working pressures:
- Building and industrial sectors (roadworks, removal of concrete from reinforced concrete structures safeguarding metal components);
- Scale removal ships hulls in shipyard;
- **Dust elimination**
- Water, water soap, emulsions

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

70 °C, 158 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Four high tensile steel spirals

#### **COVER**

Synthetic rubber with very high temperature, ozone and abrasion resistance

#### **APPLICABLE SPECS**

Manuli® Design, Australian Std. AS/NZS 4233.2

#### **TYPE APPROVALS**

CU-TR; MSHA



## GOLDENBLAST/SIX

#### SAFE WATERBLAST TECHNOLOGY



m	-		0	)	Ć	<u>)</u>	b	ar	3			7	C	g			
PART REF.		НС	OSE	R.C	D.D	0.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	IGHT	FITTI	NGS
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H10067012	12	-8	1/2"	25.9	1.02	28.9	1.14	1,450	21,030	3,625	52,570	250	9.84	1,880	1.26	BL+M01800-08	
H10067019	19	-12	3/4"	32.4	1.28	35.4	1.39	1,350	19,580	3,375	48,950	280	11.02	2,630	1.77	BL+M01800-12	

#### **KEY FEATURES**

- Six wire spiral hose dedicated to severe applications with pressures up to 1450 bar
- Compactness, lightness and flexibility
- Safety factor 2,5:1 (accepted world standard as specified by RMA-USA, BFPA-UK, DIN-Germany, ISO 7751)
- High abrasion resistance cover

#### **APPLICATIONS & FLUIDS**

- Waterblasting, scale removing applications using extreme high working pressures:
- Building and industrial sectors (roadworks, removal of concrete from reinforced concrete structures safeguarding metal components);
- · Scale removal ships hulls in shipyard;
- Dust elimination
- Water, water soap, emulsions

#### CONTINUOUS SERVICE TEMPERATURE RANGE

-10 °C, 15 °F

70 °C, 158 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Six high tensile steel spirals

#### **COVER**

Synthetic rubber with very high temperature, ozone and abrasion resistance

#### **APPLICABLE SPECS**

Manuli® Design, Australian Std. AS/NZS 4233.2

#### TYPE APPROVALS

CU-TR; MSHA



## ISOJET/28 (BLUE)

#### PRESSURE WASH - BLUE VERSION



m	ш			Ō		) bar				$\bigcirc$		kg					
PART REF.		НС	OSE	R.C	D.D	0.	.D	MAX	. W.P	BUI	BURST MIN. BEND WEIGHT		FITTI	NGS			
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01190006*	6	-4	1/4"	9.9	0.38	11.7	0.46	280	4,060	840	12,183	50	1.96	158	0.11	MF + M03300-04	
H01190008*	8	-5	5/16"	11.4	0.44	13.1	0.51	280	4,060	840	12,183	55	2.16	181	0.12	MF + M03300-05	
H01190010*	10	-6	3/8"	13.3	0.52	15.3	0.6	280	4,060	840	12,183	65	2.55	235	0.16	MF + M03300-06	
H01190012*	12	-8	1/2"	16.7	0.65	18.5	0.72	280	4,060	840	12,183	90	3.54	330	0.22	MF + M03300-08	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

One high tensile steel braid

#### COVER

Weather resistant synthetic rubber

#### APPLICABLE SPECS

ISOJET/28 (BLACK)

#### PRESSURE WASH - BLACK VERSION



m			)	Ò		bar				$\bigcirc$		kg					
PART REF.		НС	OSE	R.C	D.D	0.	.D	MAX	. W.P	BU	RST	MIN.	BEND	WE	IGHT	FITTINGS	
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01189006*	6	-4	1/4"	9.9	0.38	11.7	0.46	280	4,060	840	12,183	50	1.96	154	0.10	MF + M03300-04	
H01189008*	8	-5	5/16"	11.4	0.44	13.1	0.51	280	4,060	840	12,183	55	2.16	177	0.12	MF + M03300-05	
H01189010*	10	-6	3/8"	13.3	0.52	15.3	0.6	280	4,060	840	12,183	65	2.55	229	0.15	MF + M03300-06	
H01189012*	12	-8	1/2"	16.7	0.65	18.5	0.72	280	4,060	840	12,183	90	3.54	323	0.22	MF + M03300-08	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

One high tensile steel braid

#### **COVER**

Weather resistant synthetic rubber

#### **APPLICABLE SPECS**



## ISOJET/28 (GREY)

#### PRESSURE WASH - GREY VERSION



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PART REF.		н	OSE	R.C	D.D	0.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	IGHT		
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft		
H01191006*	6	-4	1/4"	9.9	0.38	11.7	0.46	280	4,060	840	12,183	50	1.96	164	0.11	1 MF + M03300-04	
H01191010*	10	-6	3/8"	13.3	0.52	15.3	0.6	280	4,060	840	12,183	65	2.55	244	0.16	16 MF + M03300-06	

#### **KEY FEATURES**

- Animal fat resistant
- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

One high tensile steel braid

#### COVER

Weather resistant synthetic rubber, animal fat resistant

#### APPLICABLE SPECS

# manuli<sup>®</sup>

# ISOJET/28 PLUS (BLUE)

#### PRESSURE WASH - BLUE VERSION



m	ш	- T	Ì	(	)	(	·	Ь	ar	8	3		7	(	g		
PART REF.		НС	OSE	R.C	D.D	0	.D	MAX	. W.P	BU	RST	MIN.	BEND	WE	IGHT	FITTI	NGS
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01198006*	6	-4	1/4"	9.9	0.38	12.7	0.5	280	4,060	840	12,183	50	1.96	184	0.12	MF + M03300-04	
H01198010*	10	-6	3/8"	13.3	0.52	16.1	0.63	280	4,060	840	12,183	65	2.55	262	0.18	MF + M03300-06	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### CONTINUOUS SERVICE TEMPERATURE RANGE

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

One high tensile steel braid

#### **COVER**

Weather resistant synthetic rubber

#### **APPLICABLE SPECS**

# ISOJET/28 PLUS (GREY)

PRESSURE WASH - GREY VERSION



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PART REF.		НС	SE	R.C	D.D	0.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	IGHT	FITTINGS	
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01196006*	6	-4	1/4"	9.9	0.38	12.7	0.5	280	4,060	840	12,183	50	1.96	190	0.13	MF + M03300-04	
H01196010*	10	-6	3/8"	13.3	0.52	16.1	0.63	280	4,060	840	12,183	65	2.55	271	0.18	3 MF + M03300-06	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

One high tensile steel braid

#### **COVER**

Weather resistant synthetic rubber

#### **APPLICABLE SPECS**

ISOJET/42 (BLUE)

#### PRESSURE WASH - BLUE VERSION



m	144	- L		0		(	)	b	ar		3		7	C	g		]]]]]]]]]]]
PART REF.		НС	OSE	R.C	D.D	Ο.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	GHT	FITTI	NGS
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01193006*	6	-4	1/4"	11.2	0.44	13.2	0.51	420	6,090	1,260	18,275	50	1.96	258	0.17	MF + M03400-04	
H01193008*	8	-5	5/16"	13	0.51	15	0.59	420	6,090	1,260	18,275	55	2.16	316	0.21	MF + M03400-05	
H01193010*	10	-6	3/8"	14.6	0.57	16.8	0.66	420	6,090	1,260	18,275	65	2.55	372	0.25	MF + M03400-06	
H01193012*	12	-8	1/2"	18.6	0.73	20.6	0.81	420	6,090	1,260	18,275	90	3.54	521	0.35	35 MF + M03450-08	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### CONTINUOUS SERVICE TEMPERATURE RANGE

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Two high tensile steel braids

#### COVER

Weather resistant synthetic rubber

#### APPLICABLE SPECS

# manuli<sup>®</sup> Hydraulics

# ISOJET/42 (BLACK)

#### PRESSURE WASH - BLACK VERSION



m	ш	- L		(		•	)	b	ar	(	3		7	C	g		
PART REF.		НС	SE	R.C	D.D	Ο.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	IGHT	FITTI	NGS
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01192006*	6	-4	1/4"	11.2	0.44	13.2	0.51	420	6,090	1,260	18,275	50	1.96	253	0.17	MF + M03400-04	
H01192008*	8	-5	5/16"	13	0.51	15	0.59	420	6,090	1,260	18,275	55	2.16	310	0.21	MF + M03400-05	
H01192010*	10	-6	3/8"	14.6	0.57	16.8	0.66	420	6,090	1,260	18,275	65	2.55	365	0.25	MF + M03400-06	
H01192012*	12	-8	1/2"	18.6	0.73	20.6	0.81	420	6,090	1,260	18,275	90	3.54	513	0.34	MF + M03450-08	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### **CONTINUOUS SERVICE TEMPERATURE RANGE**

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Two high tensile steel braids

#### **COVER**

Weather resistant synthetic rubber

#### **APPLICABLE SPECS**

ISOJET/42 (GREY)

#### PRESSURE WASH - GREY VERSION



111	ш	- T	Ì	0	)	Ç	)	b	ar	(	3		7	0	g			
PART REF.		НС	OSE	R.C	D.D	Ο.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	IGHT	FITTINGS		
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft			
H01194010*	10	-6	3/8"	14.6	0.57	16.8	0.66	420	6,090	1,260	18,275	65	2.55	382	0.26	6 MF + M03400-06		
H01194012*	12	-8	1/2"	18.6	0.73	20.6	0.81	420	6,090	1,260	18,275	90	3.54	532	0.36			

#### **KEY FEATURES**

- Animal fat resistant
- Wrapped surface Indelible branding
- Compact structure: easy handling, reduced bend radius
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, ideal for hobby and semiprofessional machines
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### CONTINUOUS SERVICE TEMPERATURE RANGE

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Two high tensile steel braids

#### COVER

Weather resistant synthetic rubber, animal fat resistant

#### **APPLICABLE SPECS**

# ISOJET/42 PLUS (BLUE)

PRESSURE WASH - BLUE VERSION



111	***		Ì		)	-(	)	b	ar	3	3		7	C	g		
PART REF.		НС	SE	R.C	D.D	0.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	GHT	FITTI	NGS
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft		
H01195006*	6	-4	1/4"	11.2	0.44	14	0.55	420	6,090	1,260	18,275	50	1.96	281	0.19	MF + M03400-04	
H01195008*	8	-5	5/16"	13	0.51	15.8	0.62	420	6,090	1,260	18,275	55	2.16	341	0.23	MF + M03400-05	
H01195010*	10	-6	3/8"	14.6	0.57	17.4	0.68	420	6,090	1,260	18,275	65	2.55	394	0.26	MF + M03400-06	
H01195012*	12	-8	1/2"	18.6	0.73	20.6	0.81	420	6,090	1,260	18,275	90	3.54	521	0.35	MF + M03450-08	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact and robust structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, dedicated to professional machines and applications
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### CONTINUOUS SERVICE TEMPERATURE RANGE

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Two high tensile steel braids

#### COVER

Weather resistant synthetic rubber

#### APPLICABLE SPECS

#### WATER BLASTING HOSES





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PART REF.		НС	OSE	R.C	D.D	Ο.	.D	MAX	. W.P	BUI	RST	MIN.	BEND	WE	IGHT	FITTINGS	
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H01197010*	10	-6	3/8"	14.6	0.57	17.4	0.68	420	6,090	1,260	18,275	65	2.55	402	0.27	MF + M03400-06	
H01197012*	12	-8	1/2"	18.6	0.73	20.6	0.81	420	6,090	1,260	18,275	90	3.54	529	0.36	6 MF + M03450-08	

#### **KEY FEATURES**

- Wrapped surface
- Indelible branding
- Compact and robust structure: easy handling, reduced bend radius
- Good abrasion resistance
- Safety Factor 3:1

#### **APPLICATIONS & FLUIDS**

- Water-cleaning equipment, dedicated to professional machines and applications
- Water, mineral oils, vegetable and rape seed oils, glycol and polyglycol based oils, synthetic ester based oils, oils in aqueous emulsion

#### CONTINUOUS SERVICE TEMPERATURE RANGE

-10 °C, 15 °F

135 °C, 275 °F

#### TUBE

Water resistant synthetic rubber

#### REINFORCEMENT

Two high tensile steel braids

#### COVER

Weather resistant synthetic rubber

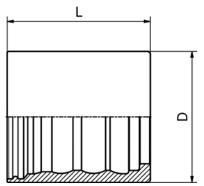
#### APPLICABLE SPECS

# **FITTINGS**







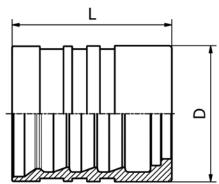


#### **FERRULE**

# M00110/M00120/M00130

# SKIVE FERRULE FOR WIRE BRAID HOSES

PART. REF.	Н	OSE BOI	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M00120-04	6	- 4	1/4"		19.5	28.0				
M00120-05	8	- 5	5/16"		20.0	28.6				

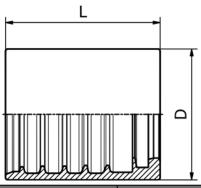


#### **FERRULE**

# M00910/M00920/M00930

#### SKIVE FERRULE FOR WIRE BRAID AND SPIRAL HOSES

PART. REF.	Н	OSE BOR	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M00910-06	10	- 6	3/8"		26.0	33.0				
M00910-08	12	- 8	1/2"		30.0	34.0				



#### **FERRULE**

# M03300

# NO-SKIVE FERRULE FOR WIRE BRAID HOSES

PART. REF.	Н	OSE BOF	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M03300-04	6	- 4	1/4"		20.5	27.5				
M03300-05	8	- 5	5/16"		22.8	28.5				
M03300-06	10	-6	3/8"		25.0	30.0				
M03300-08	12	-8	1/2"		28.0	33.0				

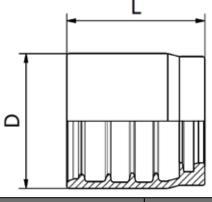




M03400

## NO-SKIVE FERRULE FOR WIRE BRAID HOSES

PART. REF.	Н	OSE BOF	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M03400-04	6	- 4	1/4"		23.0	30.1				
M03400-05	8	- 5	5/16"		24.0	30.0				
M03400-06	10	- 6	3/8"		26.0	31.1				
M03400-10	16	- 10	5/8"		33.0	37.0				

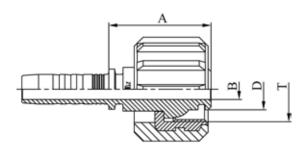


#### **FERRULE**

M03450

# NO-SKIVE FERRULE FOR WIRE BRAID HOSES

PART. REF.	HOSE BORE				DIMENSIONS mm					
	DN	Dash	inch		D	L				
M03450-08	12	- 8	1/2"		30.3	31.0				



#### **CONNECTIONS - CLEANING**

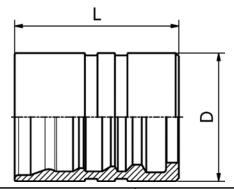
M24913

#### **WASH CLEANER FEMALE**

PART. REF.	Н	OSE BOR	RE	Thread			DIME	NSION	S mm	
	DN	Dash	inch	Т	В	Α	D			
M24913-04-22	6	- 4	1/4"	M 22X1,5	4.0	34.0	13.9			
M24913-05-22	8	- 5	5/16"	M 22X1,5	5.5	34.0	13.9			
M24913-06-22	10	- 6	3/8"	M 22X1,5	7.0	34.5	13.9			





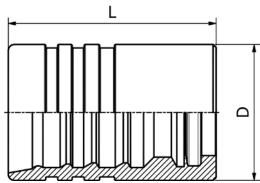


**FERRULE** 

M01500

### DOUBLE SKIVE FERRULE FOR HEAVY DUTY SPIRAL HOSES (4 PLY)

PART. REF.	Н	OSE BOF	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M01500-16	25	-16	1"		48.0	64.5				

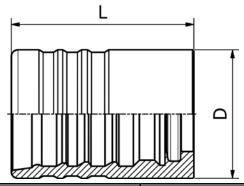


#### **FERRULE - BLASTING**

# M01700

#### DOUBLE SKIVE FERRULE FOR EXTRA DUTY SPIRAL HOSES (4 PLY)

PART. REF.	Н	OSE BOR	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M01700-06	10	- 6	3/8"		27.9	57.5				
M01700-08	12	- 8	1/2"		34.0	65.0				
M01700-12	19	-12	3/4"		45.1	69.0				



#### **FERRULE - BLASTING**

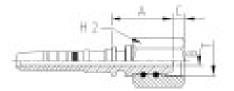
# M01800

## DOUBLE SKIVE FERRULE FOR EXTRA DUTY SPIRAL HOSES (6 PLY)

PART. REF.	Н	OSE BOF	RE				DIME	NSION	S mm	
	DN	Dash	inch		D	L				
M01800-08	12	-8	1/2"		38.3	64.4				
M01800-12	19	-12	3/4"		48.6	69.0				



#### **CONNECTIONS - BLASTING**



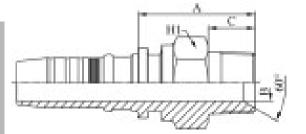
M65514

# BSP FEMALE 60° CONE (BS5200 - ISO 8434-6)

PART. REF.	Н	OSE BOF	RE	THREAD				DIME	NSION	S mm	
	DN	Dash	inch	Т		В	Α	С	H2		
M65514-06-06	10	-6	3/8"	3/8" - 19	4	4.8	34.5	6.0	24.0		
M65514-08-08	12	-8	1/2"	1/2" - 14	9	9.0	37.0	6.5	30.0		
M65514-12-12	19	-12	3/4"	3/4" - 14	12	2.0	43.0	8.7	36.0		

The BLASTLOCK fittings have to be used with the GOLDENBLAST hoses only, that are suggested for waterblasting applications. For hydraulic applications please refer to the dedicated fittings (ILP).

#### **CONNECTIONS - BLASTING**



M57810 (DN 16: M52810)

#### NPTF MALE 60° CONE SEAT - SAE J516/J514

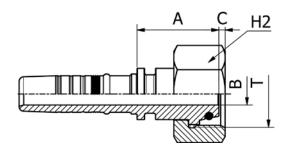
PART. REF.	H	HOSE BORE		THREAD	DIMENSIONS mm					
	DN	Dash	inch	Т	В	Α	С	H1		
M57810-06-06	10	-6	3/8"	3/8" - 18	8.5	38.0	15.5	22.0		
M57810-08-08	12	-8	1/2"	1/2" - 14	10.0	44.5	21.0	27.0		
M57810-12-12	19	-12	3/4"	3/4" - 14	15.0	49.5	21.0	32.0		
M57810-16-16	25	-16	1"	1" - 11	19.5	55.0	24.2	41.0		

The BLASTLOCK fittings have to be used with the GOLDENBLAST hoses only, that are suggested for waterblasting applications. For hydraulic applications please refer to the dedicated fittings (ILP).

<sup>&</sup>quot;B" dimension does not comply with: BS5200 and ISO8434-6 spec.



#### **CONNECTIONS - BLASTING**



# M66613

# METRIC O-RING FEMALE 24° CONE HEAVY DUTY - DIN 20066/ISO 12151-2 (SLIP-ON NUT)

PART. REF.	Н	OSE BOF	RE	THREAD	PIPE	PIPE DIMENSIONS			S mm		
	DN	Dash	inch	Т	mm	В	Α	С	H2		
M66613-06-22	10	-6	3/8"	M 22 X 1.5	14	4.8	32.0	3.5	27.0		
M66613-06-24	10	-6	3/8"	M 24 X 1.5	16	6.3	34.0	4.0	32.0		
M66613-08-24	12	-8	1/2"	M 24 X 1.5	16	9.0	35.5	4.0	32.0		
M66613-12-36	19	-12	3/4"	M 36 X 2	25	12.0	44.5	3.4	46.0		
M66613-16-42	25	-16	1"	M 42 X 2	30	19.5	43.5	5.3	50.0		

The BLASTLOCK fittings have to be used with the GOLDENBLAST hoses only, that are suggested for waterblasting applications. For hydraulic applications please refer to the dedicated fittings (ILP).









The following assembling instructions are strongly recommended for heavy-duty applications

#### **BLASTLOCK FITTINGS ASSEMBLY INSTRUCTIONS**

The crimping operation to apply BLASTLOCK fittings must be carried out with proper high performance crimping/assembling machines, with a crimping force higher than 2,800-3,000 kN, and approved by Manuli Hydraulics. This is in order to guarantee the optimum coupling assembly deformations and correct hose gripping.

It is recommended that the detailed assembling instructions are followed. These are supplied by Manuli Hydraulics to customers, assemblers and operators using the integrated package, GOLDENBLAST hose & BLASTLOCK fittings.

Each assembly must be pressure tested at the pressure level required by the reference specifications (e.g. EN 1829-2 requirement is 1.5 times the WP for minimum 30 seconds) and taking into consideration all safety implications.

Specialised personnel are recommended for the assembling operation of BLASTLOCK fittings.

PART REF.	THREAD SIZE	OR SUPPLIED (NBR 90 Sha)	TIGHTENING TORQUE (Nm)
M66613-6-22	M 22 x 1.5	10 x 2	70
M66613-08-24	M 24 x 1.5	12 x 2	100
M66613-12-36	M 36 x 2	20.3 x 2.4	190
M66613-16-42	M 42 x 2	25.3 x 2.4	220

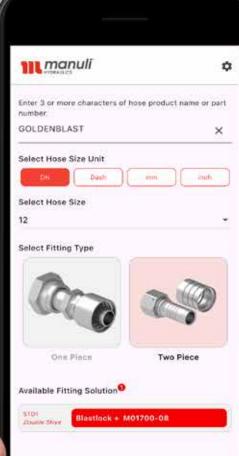


#### MANULI GOLDENBLAST RECOMMENDATIONS

Please see the following recommendations for the safe and correct use of the Manuli Goldenblast product line:

- Don't mix and match: MRI highly recommends the use of it's integrated waterblasting package. The use
  of alternative hose or fittings can result in poor quality and reliability of the assembly.
- In line with international regulations, all waterblasting assemblies should be tested to 150% of the indicated maximum static working pressure before using.
- If waterblasting assemblies are used at a pressure exceeding the maximum working pressure indicated, the assemblies structure can cause an over-stressed situation. For the same reason pulsating pressure situations also need to be avoided.
- Relief valves should be used to preserve waterblasting equipment and hose assemblies.
- When safety devices are applied to prevent fitting blow-off, hose elongation and contraction needs to be taken in consideration. Under pressure, the hose length can vary between -4% to +2%.
- Waterblasting assemblies should never be used in "hang down" positions. These conditions can cause
  hose reinforcement restriction to contraction/elongation and over-stress fittings when supporting the
  weight of the hanging hose.
- Strictly avoid applying any external force on the hose assembly, such as axial tension, twisting, kinking
  or crushing.
- Temperature influences the resistance to leakage. Working temperature should be maintained below 70°C.
- Hose assemblies need to be replaced in case of damage, such as:
  - hose cover abrasion, cuts, chemical attack, corrosion
  - reinforcement crushing or twisting
- High pressure water must always be considered as extremely dangerous. Anyone handling waterblasting
  equipment should wear proper protective clothing, boots and eye protection.





# **MANULI CRIMP APP**

# Your Trusted Solution for the Latest Crimping Specifications

Stay ahead with the Manuli Hydraulics Crimp App, the ultimate resource for precise, efficient, and safe hydraulic hose crimping. Engineered for industry professionals, this easy-to-use app provides instant access to the most up-to-date crimp specifications.

#### **Key Features of the Manuli Crimp App:**

- Real-Time Access: instantly retrieve the latest crimp specifications.
- Bluetooth Integration: for seamless connectively.
- User-Friendly Interface: intuitive design for quick and easy navigation.

Whether you're in the workshop or on-site, the Manuli Hydraulics Crimp App offers real-time access to a comprehensive database of hose and fitting specifications. Designed to enhance productivity and minimize downtime, the app integrates seamlessly with Bluetooth-enabled devices, enabling effortless connectivity for a more streamlined crimping experience.

#### **Explore More**

Unlock the full potential of the Manuli Hydraulics Crimp App and discover its extensive capabilities. Stay updated with the latest enhancements, expert insights, and regular feature upgrades.



Optimize your workflow and reduce downtime with the Manuli Crimp App today!"





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