







A GLOBAL REPUTATION

Manuli Hydraulics is the world's leading manufacturer and supplier of fully integrated hydraulic connector solutions and as such we have a great deal to be proud of. Our globally renowned reputation, developed over our 85 year history, is one which few, if any, of our competitors can match, as each and every Manuli Hydraulics product is designed to integrate seamlessly with a carefully selected range of complimentary products, making them some of the most reliable and efficient solutions on the market.

Manuli Hydraulics is focused on achieving excellence in the design, manufacture and supply of fluid conveyance solutions, components and associated equipment for high pressure hydraulics

Our company culture embodies sustainable value, customer centrality and ethical responsibilty, whilst our stable, family-owned status allows us to have clear long-term strategies and financial robustness, with global revenues of circa €200M per annum.

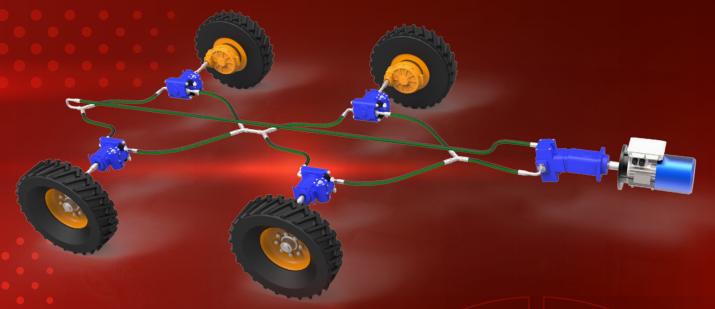
With direct operations at 20 locations in 15 countries, and around 1,600 employees around the world, Manuli Hydraulics has the logistical network and personnel expertise that allows us to support and work directly with our customers wherever they are based.



HYDRAULIC HOSE FOR HYDROSTATIC DRIVES

Hydrostatic drives are a widely used method of power transmission, due to their fast response times and ease of speed regulation. However, in order to work to their optimum potential, the components within the circuit must be both robust and reliable. Anaconda is the first hose by Manuli Hydraulics which has been purpose designed to meet the specific challenges presented by hydrostatic drive systems.

Hydrostatic drives often require short lengths of hose in tight routing conditions, such as the undercarriages of construction and mining vehicles. This can prove problematic, as shorter lengths of hose tend to require a much higher bending force than longer lengths of the same hose, making them difficult to install in compact environments.



Anaconda has been designed to alleviate this complication with a reduced bending force to suit difficult undercarriage applications. It also has a very low minimum bend radius which exceeds the standard requirements, making routing easier and reducing the risk of kinks even in these constricted conditions.

Despite this high level of flexibility, Anaconda is highly robust, with a highly abrasion resistant cover compound and a compact structure. It can withstand high pressures of up to 420 bar and exceeds 500,000 cycles in a static test conditions (according to the requirements of ISO 6803), making it both reliable and hardwearing in these static configurations.



SKIVE AND NO-SKIVE SOLUTIONS AVAILABLE

INTERLOCK PLUS SKIVE SOLUTION

Manuli Hydraulics are the global leader in providing integrated solutions for hydraulic connector applications. As such, they offer InterLock Plus - a dedicated fitting designed to

work seamlessly with Anaconda.

InterLock Plus is a highly robust, double-skive solution which offers maximum reliability for very high pressure applications. Its unique design ensures a high quality seal, ensuring leak-free operation for over 1,000,000 impulse cycles.

SPIRALFIT NO-SKIVE SOLUTION

In order to facilitate aftermarket assembly of replacement hoses, Manuli also offers a no-skive fitting solution, SpiralFit. This popular "through-the-cover" range of fittings provides long-lasting, high-quality sealing without the need to skive, making it particularly useful for maintenance in the field.



ROTOFIT

RotoFit is the perfect solution for eliminating hose twist and maximising the service life of Anaconda hose.

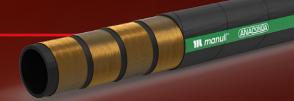
Combining the smooth twisting action of a ball-race bearing, with a high-pressure, leak-free connection, RotoFit is an ideal solution for applications such as hydrostatic drives where the hose experiences regular and repetitive axial twist. Given that hose twist can radically reduce the operational lifespan of a hose assembly, the use of RotoFit in these applications can significantly lower the maintenance costs both in terms of replacement parts and labour costs.

RotoFit is a direct-to-hose and direct-to-port fitting, saving space, minimising additional weight and ensuring that potential leak points are kept to a minimum; Meanwhile the proven double-seal arrangement provides effective leak prevention in even the most severe high-pressure applications.



ANACONDA

HEAVY DUTY, LOW BENDING FORCE



TECHNICAL DATA																	
m						Ò		bar				\rightarrow		Q		WEST HILL	
PART REF.	HOSE SIZE			R.O.D		0.D		MAX.	W.P	BURST		MIN. BEND		WEIGHT		FITTINGS	
	DN	dash	inch	mm	inch	mm	inch	bar	psi	bar	psi	mm	inch	g/m	lb/ft	Std 1	Std 2
H10132019*	19	-12	3/4"	27.7	1.09	30.2	1.19	420	6,090	1,680	24,360	150	5.91	1,288	0.87	IP+M01500-12	SP+M05400-12
H10132025*	25	-16	1"	35.3	1.39	37.7	1.48	420	6,090	1,680	24,360	210	8.27	2,012	1.35	IP+M01500-16	SP+M05400-16
H10132031*	31	-20	1.1/4"	42.2	1.66	45.5	1.79	420	6,090	1,680	24,360	260	10.24	2,453	1.65	IP+M01500-20	SP+M05400-20
H10132038*	38	-24	1.1/2"	52.5	2.07	55.5	2.19	420	6,090	1,680	24,360	300	11.81	4,076	2.74	IP+M01600-24	
H10132A38* †	38	-24	1.1/2"	50.4	1.98	53.4	2.10	350	5,070	1,400	20,300	300	11.81	3,269	2.19	IP+M01600-24	
† Compact hose																	

KEY FEATURES

- Low bending force to suit difficult undercarriage installations
- Bend radius which exceeds the standard requirements
- Good flexibility across the whole temperature range
- Easy mounting in static configurations
- High impulse resistance according to ISO 18752
- No-skive fitting solution available
- Isobaric pressure rating for easy selection and product management

APPLICATIONS & FLUIDS

- High pressure hydraulic lines in hydrostatic transmissions
- Applications with installation constraints, short assemblies in static configurations, low bend radii in undercarriage applications
- Mineral oils, vegetable oils and synthetic ester based oils (up to 100°C/212°F), glycols and polyglycols, mineral oils in aqueous emulsion, water

CONTINUOUS SERVICE TEMPERATURE RANGE

-46 °C, -50 °F

121 °C, 250 °F

TUBE

Oil resistant synthetic rubber

REINFORCEMENT

Four high tensile steel spirals (six high tensile steel spirals DN 38 standard version)

COVER

STRONG - TYPE "SC"

Synthetic rubber with high abrasion, ozone, weather and heat resistance and an extended operational temperature range

APPLICABLE SPECS

ISO 18752 Grade C, exceeds SAE J517 R15, ISO 3862 R15

TYPE APPROVALS

MSHA; CU-TR

REMARKS



- Sizes -12 and -16 are qualified to reduced bend radius with Interlock Plus fitting solution
 - -12: MBR = 110mm
 - -16: MBR = 150mm



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Email: marketing@manuli-hydraulics.com