



Goldeniso Manuli Hydraulics is focused on achieving excellence in the design, manufacture and supply of fluid conveyance solutions, components and associated equipment for high pressure hydraulics and refrigeration applications.





# An integrated approach

ality and performance of hose assemblies in a sy that our competitors simply cannot match.

From design to manufacture and assembly, our commitment to this unified philosophy makes us the global leader in providing integrated solutions for hydraulic connector applications.

## GoldenIso

- Mining applications



Today's hydraulic systems are expected to meet progressively higher standards and increasingly stringent requirements, therefore technology must evolve to accommodate these demands.

New specifications are developing in order to incorporate these changing requirements. ISO 18752 is a modern isobaric approach to hose design, providing a consistent pressure rating across an entire hose family.





## ISO 18752 Performance Grades and Type

III manuli<sup>®</sup> Goldeni<sup>®</sup>

		Resistance to impulse						
Grade	Type *	Temperature °C	Impulse pressure (% of MWP <sup>b</sup> )	Minimum number of cycles				
A	AS	100	133%	200 000				
A	AC	100	13370	200 000				
	BS	100	1000/	500,000				
В	BC	100	133%	500 000				
	CS	100	1000/ 1 1000/0	500,000				
С	CC	120	133% and 120%°	500 000				
D	DC	120	133%	1 000 000				

- Standard or compact, e.g. CS is grade C and standard type.
  Standard types have larger outside diameters and larger bend radii and compact types have smaller outside diameters and smaller band radii
- Maximum working pressure
- 120% of the MWP shall be used for classes 350, 420 and 560 instead of 133%







## **GOLDENISO HOSE RANGE**

HOSE	HOSE STRUCTURE	NORM	KEY PERFORMANCE		
GOLDENISO/28 ANTIWEAR	Wire braided	ISO 18752-A, ISO 11237- R19, SAE J517-100R19	Extreme abrasion resistance		
GOLDENISO/21 XTRAFLEX	Wire spiralled	ISO 18752-C/D, JIS K6349	Extreme flexibility		
GOLDENISO/35 XTRAFLEX	Wire spiralled	ISO 18752-C/D, JIS K6349	Extreme flexibility		
GOLDENISO/45 LONGLIFE	Wire spiralled	ISO 18752-D ext., ISO 11237- R15, SAE J517-100R15	High fatigue resistance		



HOSE SIZE	WORKING PRESSURE (bar)										
DN	5	6	8	10	12	16	19	25	31	38	51
dash	-03	-04	-05	-06	-08	-10	-12	-16	-20	-24	-32
GOLDENISO/28 ANTIWEAR		280	280	280	280	280	280				
GOLDENISO/45 LONGLIFE		460				460	460	460	450	450	



ноѕе	HYDRAULICS, MARINE EQUIPMENT TYPE APPROVALS				MINIR A	GOVERNMENT, SAFETY AND SPECIAL TYPE APPROVALS			
	DNV-GL	DNV-GL (MED)	ABS	BV	LLOYD'S REGISTER	MSHA	FRAS	MA	CU-TR
GOLDENISO/28 ANTIWEAR	*	*				*	*		*
GOLDENISO/21 XTRAFLEX		*	*	*	*	*			*
GOLDENISO/35 XTRAFLEX	*	*	*	*	*	*	*	*	*
GOLDENISO/38 LONGLIFE						*			*
GOLDENISO/45 LONGLIFE						*			*

manuli<sup>®</sup> Golden iso 128 XtraFlex





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