

# SAFEMASTER/2SC

**CRIMP VERSION:**

**Standard 2**

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01162006*	6	- 4	1/4"		OPF-04	No Skive	17,7	0,697	15
H01162008*	8	- 5	5/16"		OPF-05	No Skive	18,5	0,728	18
H01162010*	10	- 6	3/8"		OPF-06	No Skive	20,6	0,811	18
H01162012*	12	- 8	1/2"		OPF-08	No Skive	23,5	0,925	21
H01162016*	16	- 10	5/8"		OPF-10	No Skive	26,8	1,055	24
H01162019*	19	- 12	3/4"		OPF-12	No Skive	30,7	1,209	30
H01162025*	25	- 16	1"		OPF-16	No Skive	38,7	1,524	36

• It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".  
 The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies". For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches  
 Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)