

SAFEMASTER/2SC

CRIMP VERSION:

Alternative 2

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01162006*	6	- 4	1/4"	Multifit	M03400-04	No Skive	18,2	0,717	15
H01162008*	8	- 5	5/16"	Multifit	M03400-05	No Skive	19,0	0,748	18
H01162010*	10	- 6	3/8"	Multifit	M03400-06	No Skive	20,6	0,811	18
H01162012*	12	- 8	1/2"	Multifit	M03400-08	No Skive	23,5	0,925	21

• It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
 The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies". For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches
 Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)