

FOREMASTER/28

CRIMP VERSION: Standard 1

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	External Skive Length		Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	mm	inch	
H01157A06*	6	- 4	1/4"	Multifit	M00120-04	External Skive	23,0	0,91	16,6	0,654	15
H01157A08*	8	- 5	5/16"	Multifit	M00120-05	External Skive	23,0	0,91	17,8	0,701	15
H01157A10*	10	- 6	3/8"	Multifit	M00120-06	External Skive	23,0	0,91	20,4	0,803	18
H01157A12*	12	- 8	1/2"	Multifit	M00120-08	External Skive	26,0	1,02	23,6	0,929	21
H01157A16*	16	- 10	5/8"	Multifit	M00120-10	External Skive	30,0	1,18	28,5	1,122	27
H01157A19*	19	- 12	3/4"	Multifit	M00120-12	External Skive	32,0	1,26	32,6	1,283	30

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches
 Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)