

**FOREMASTER/21**

**CRIMP VERSION:**

**Alternative 1**

Release number: 1.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H01156A06*	6	- 4	1/4"	Multifit	M03300-04	No Skive	16,5	0,650	15
H01156A08*	8	- 5	5/16"	Multifit	M03300-05	No Skive	17,6	0,693	15
H01156A10*	10	- 6	3/8"	Multifit	M03300-06	No Skive	20,2	0,795	18
H01156A12*	12	- 8	1/2"	Multifit	M03300-08	No Skive	23,1	0,909	21
H01156A16*	16	- 10	5/8"	Multifit	M03400-10	No Skive	27,3	1,075	24
H01156A19*	19	- 12	3/4"	Multifit	M03400-12	No Skive	31,2	1,228	30
H01156A25*	25	- 16	1"	Multifit	M03400-16	No Skive	39,1	1,539	36

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

Skive length tolerance: ± 0.5 mm / ± 0.02 inches

Crimping diameter tolerance: 0 /-0.2 mm (0 /-0.008 inch)