

# SPIRTEX/K

## CRIMP VERSION:

## Standard 1

Release number: 4.0

PART. NO.	HOSE SIZE			Insert Type	Ferrule	Crimping Type	Crimp. Diam.		DIE N.
	DN	Dash	Inch				mm	inch	
H30005016*	16	- 10	5/8"	Multifit	M00310-10	No Skive	27,5	1,083	27
H30005019*	19	- 12	3/4"	Multifit	M00321-12	No Skive	32,5	1,280	30
H30005025*	25	- 16	1"	Multifit	M00930-16	No Skive	42,5	1,673	42
H30005031*	31	- 20	1.1/4"	Multifit	M00920-20	No Skive	49,8	1,961	48
H30005038*	38	- 24	1.1/2"	Multifit	M00910-24	No Skive	57,5	2,264	57
H30005051*	51	- 32	2"	Multifit	M00910-32	No Skive	71,5	2,815	70
H30005063*	63	- 40	2.1/2"	Multifit	M03400-40	No Skive	80,7	3,177	76
H30005076*	76	- 48	3"	Multifit	M03400-48	No Skive	95,2	3,748	90

- It is recommended to follow the instructions and training information present on the Manuli website "Assembling information and instructions".
- The present crimp chart document is related to the Manuli Hydraulics integrated package of hoses, fittings and hose-assembling equipment and is valid under the condition of use of original components from the Manuli Manufacturing Integrated Program, coherently with the recommendations of international norms of the sector, ref. ISO/TR 17165-2 "Recommended practices for hydraulic hose assemblies".
- For optimum performance use the recommended machines and tools of the Manuli Hydraulics integrated catalogue.

 Skive length tolerance:  $\pm 0.5 \text{ mm} / \pm 0.02 \text{ inches}$ 

 Crimping diameter tolerance:  $0 / -0.2 \text{ mm} (0 / -0.008 \text{ inch})$